



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW0805G00131-3G-7
Job Sheet 174241



Part No: RBW0805G00131-3G-7

Job Qty: 1 ea *2*

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RB RBW0805G00131-3G Rev 0 IPP Rev A 18.03.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/29/18	0.00	0.00	Start Up Small Fab-3		MCC
110	Small Fab	1 pcs		3/30/18	0.00	0.41	Small Fab-4		MCC
120	QC	1 pcs'		3/30/18	0.00	0.00	QC5		SS
130	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea		3/30/18	0.00	0.00	QC21		GA 102

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

DAS
21
9-59

APR 3 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.0555 sf (.0555 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	48	0

Part Specifications

Specifications could not be found.

Plex 3/13/18 10:21 AM Dart.Gagnon.Michelle



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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S066877



Part: RBW0805G00131-3G-7

Job No: 174241

Serial No/Batch: S066877

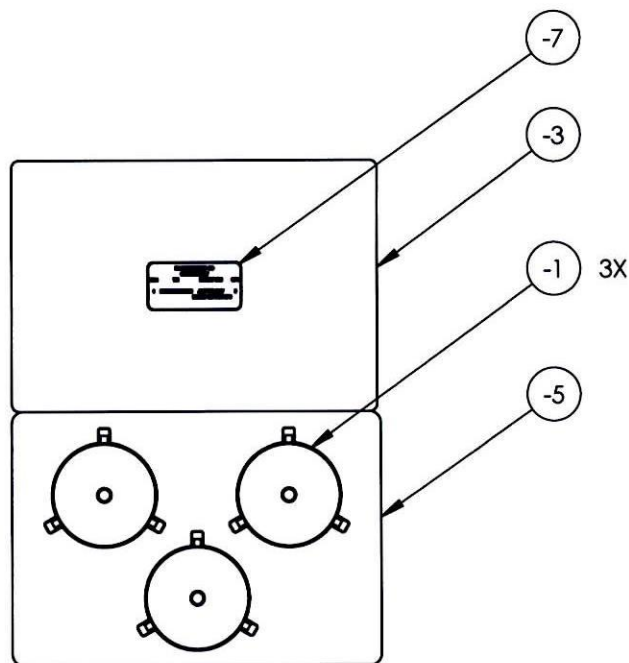
Revision: 0

Inspector:

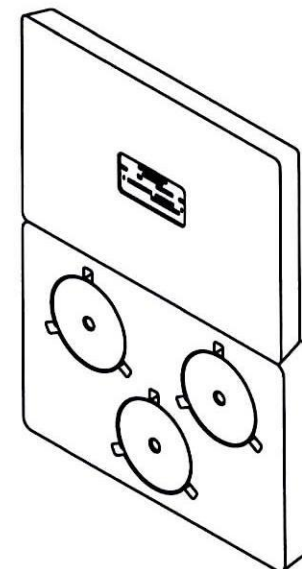
Date: 04/30/18

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REV				DESCRIPTION	DATE	INITIAL	APPROVED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 174241
MAR 13 2018



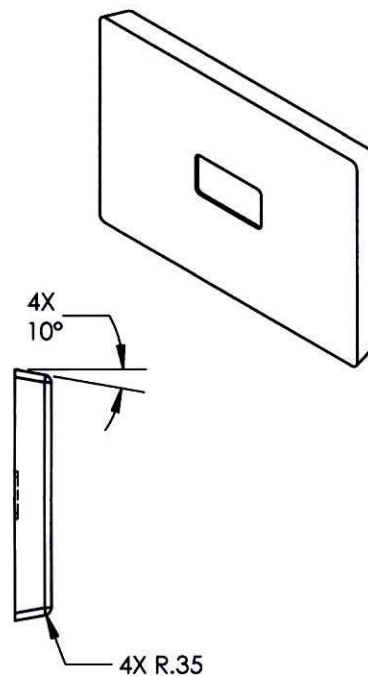
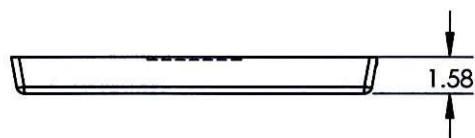
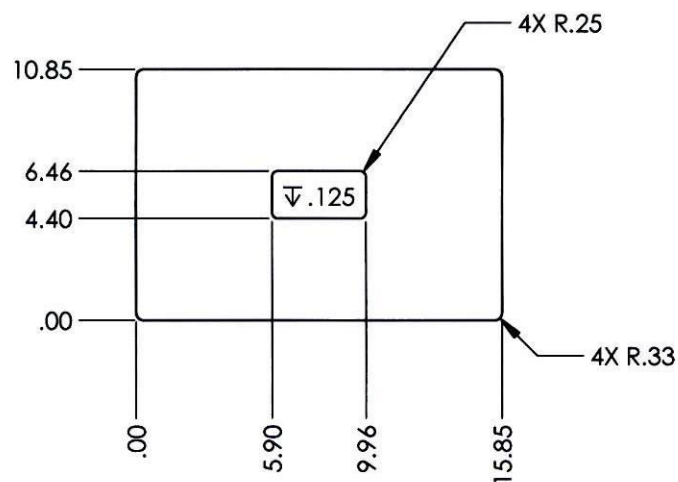
REF. AGUSTA KIT # 3G0805G00131.

RED BARN MACHINE	
TITLE ADAPTER KIT, HELICOPTER WEIGHING	
DWG NO. RBW0805G00131-3G	REV
DRAWN BY: MARPET	
APPROVED: <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL AGUSTA AW139	
SCALE 1:8	DATE 4/2/2013
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	3	ADAPTER ASSY, HELICOPTER WEIGHING		RBW0805G00231-3G	1
		B/O	-3	1	TOP TOOL CUSHION	Y20, BLACK	1.58 X 10.85 X 15.85 I.R. SPECIALTIES	2
		B/O	-5	1	BOTTOM TOOL CUSHION	Y20, BLACK	2.30 X 11.00 X 16.00 I.R. SPECIALTIES	3
		B/O	-7	1	PLACARD	PLASTIC	1/16 X 2 X 4 MCKENZIE LASER	4
		B/O	-9	1	PELICAN CASE	PLASTIC	PELICAN #APP-1470-E	NS

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



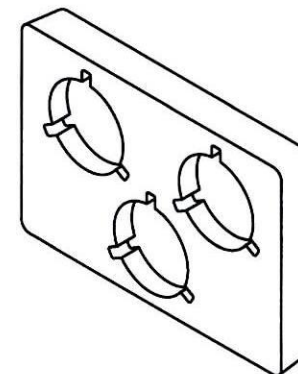
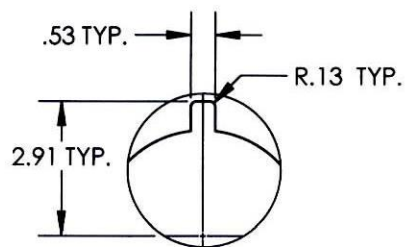
③

TOP TOOL CUSHION

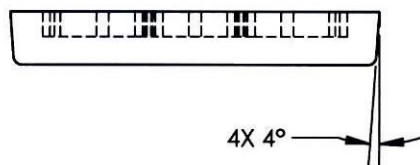
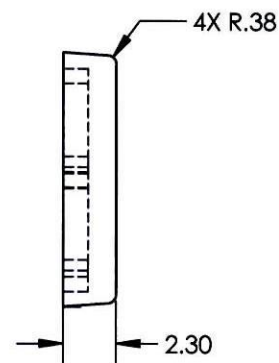
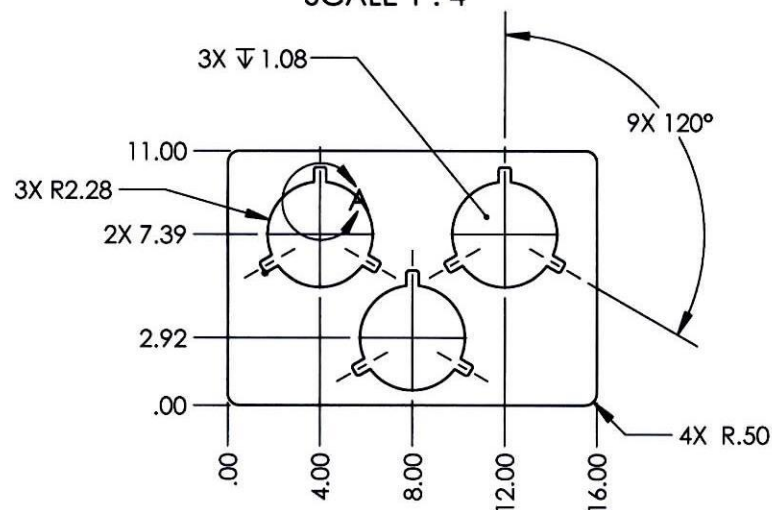
RED BARN MACHINE	
TITLE ADAPTER KIT, HELICOPTER WEIGHING	
DWG NO. RBW0805G00131-3G-3	REV
MAT'L Y20, BLACK	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE 4/2/2013
SHEET 2 OF 4	

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DETAIL A
SCALE 1 : 4



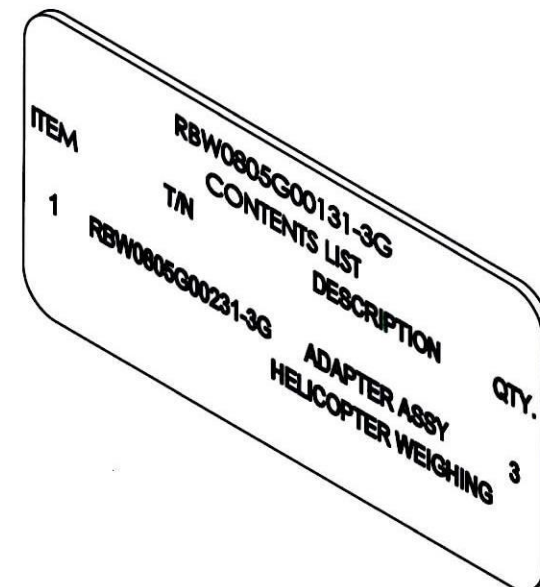
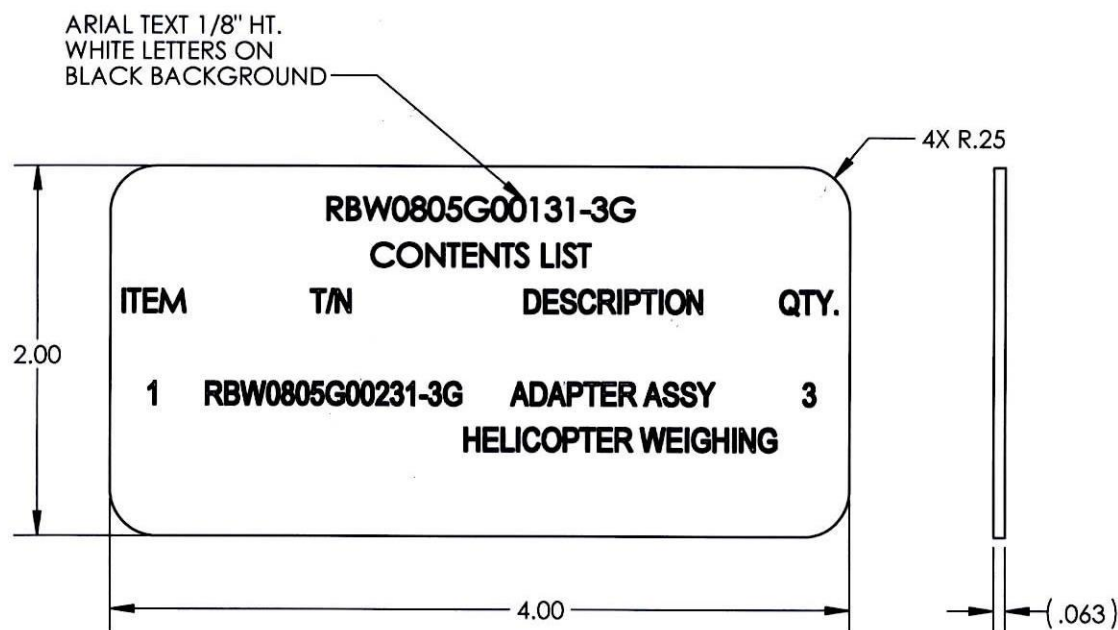
(-5)

BOTTOM TOOL CUSHION

RED BARN MACHINE	
TITLE ADAPTER KIT, HELICOPTER WEIGHING	
DWG NO. RBW0805G00131-3G-5	REV
MAT'L Y20, BLACK	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL AGUSTA AW139	
SCALE 1:8	DATE 4/2/2013
SHEET 3 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



⑦
PLACARD

RED BARN MACHINE	
TITLE ADAPTER KIT, HELICOPTER WEIGHING	
DWG NO. RBW0505G00131-3G-7	REV
MAT'L PLASTIC	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW 139
SCALE 1:1	DATE 4/2/2013
SHEET 4 OF 4	